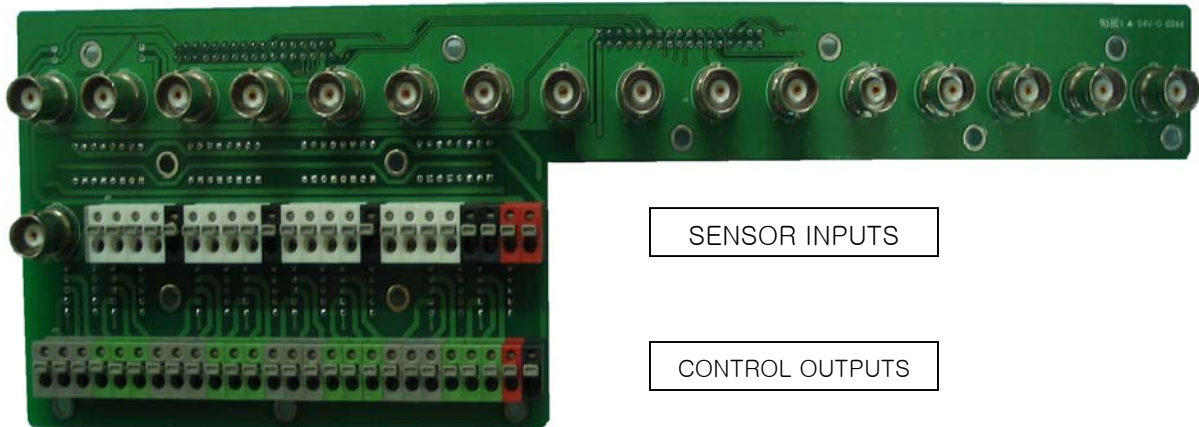


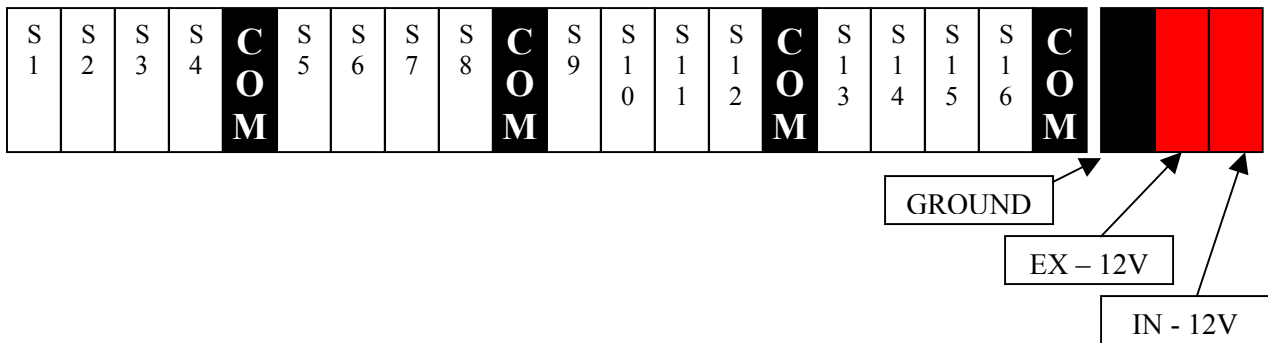
DIO Board Diagram



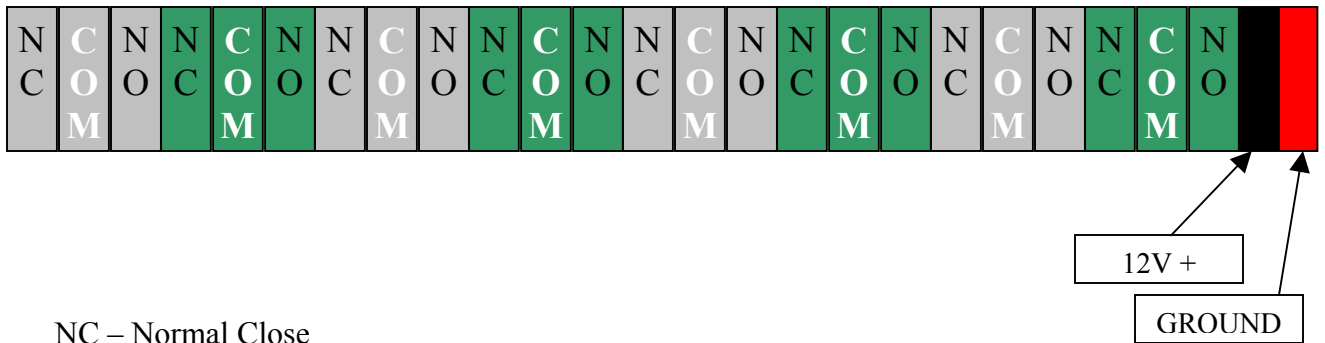
SENSOR INPUTS

CONTROL OUTPUTS

SENSOR INPUTS



CONTROL OUTPUTS



NC – Normal Close
NO – Normal Open

Jan. 08, 2004